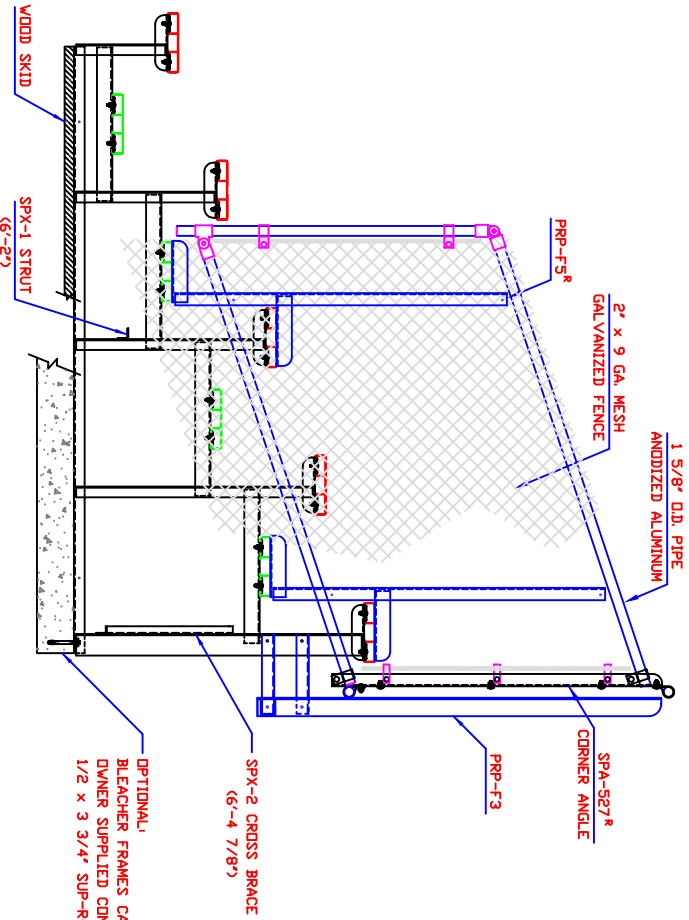
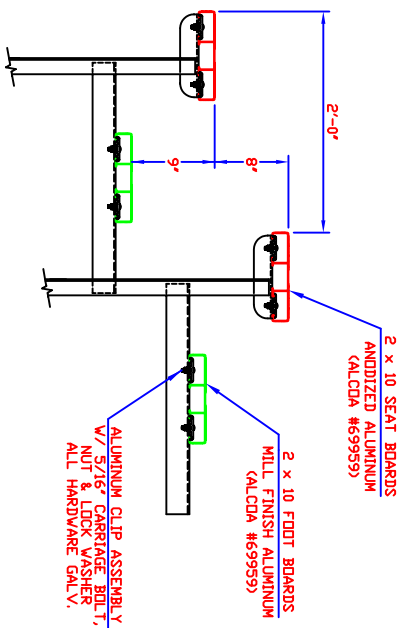


INDICATES CROSS BRACING



OPTIONAL!
BLEACHER FRAMES CAN BE ATTACHED TO
OWNER SUPPLIED CONCRETE PAD USING
1/2 x 3 3/4" SUP-R-STUDS (NOT INCLUDED)



PLANK ARRANGEMENT

SEATING CAPACITY
@ 18' PER SEAT = 50

END ELEVATION
ALL FRAMING & BRACING ANGLES 1 3/4 x 1 3/4 x 3/16
ALL STRUTS & BRACING ANGLES 1 1/4 x 1 1/4 x 3/16
ALL ALUMINUM FOOT BOARD ANGLES 2 1/2 x 2 x 3/16
UNLESS NOTED

ALUMINUM 6061-T6 UNDERSTRUCTURE
THIS DRAWING INCLUDING THE DIMENSIONS OR DESIGN
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AGREEMENT TO THE ABOVE.

SCALE	3/4"=1'-0"
DATE	3/10/04
BY	DK
CHECKED BY	

**END ELEVATION & PLAN VIEW
5 ROW UNIT
STANDARD PORTABLE**
B & D SPECIALTY STANDS, INC.
NORTH COLLINS, NEW YORK
P524-15-H

LETTER	REVISIONS	BY	DATE