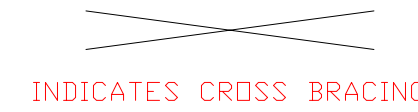
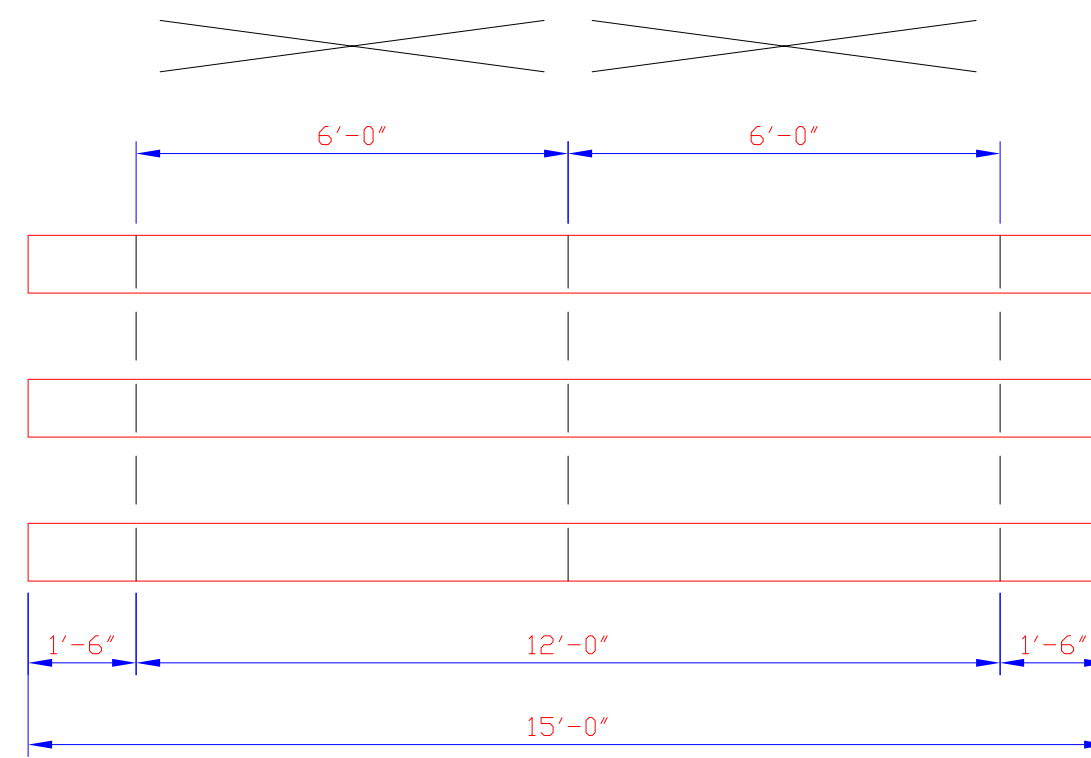


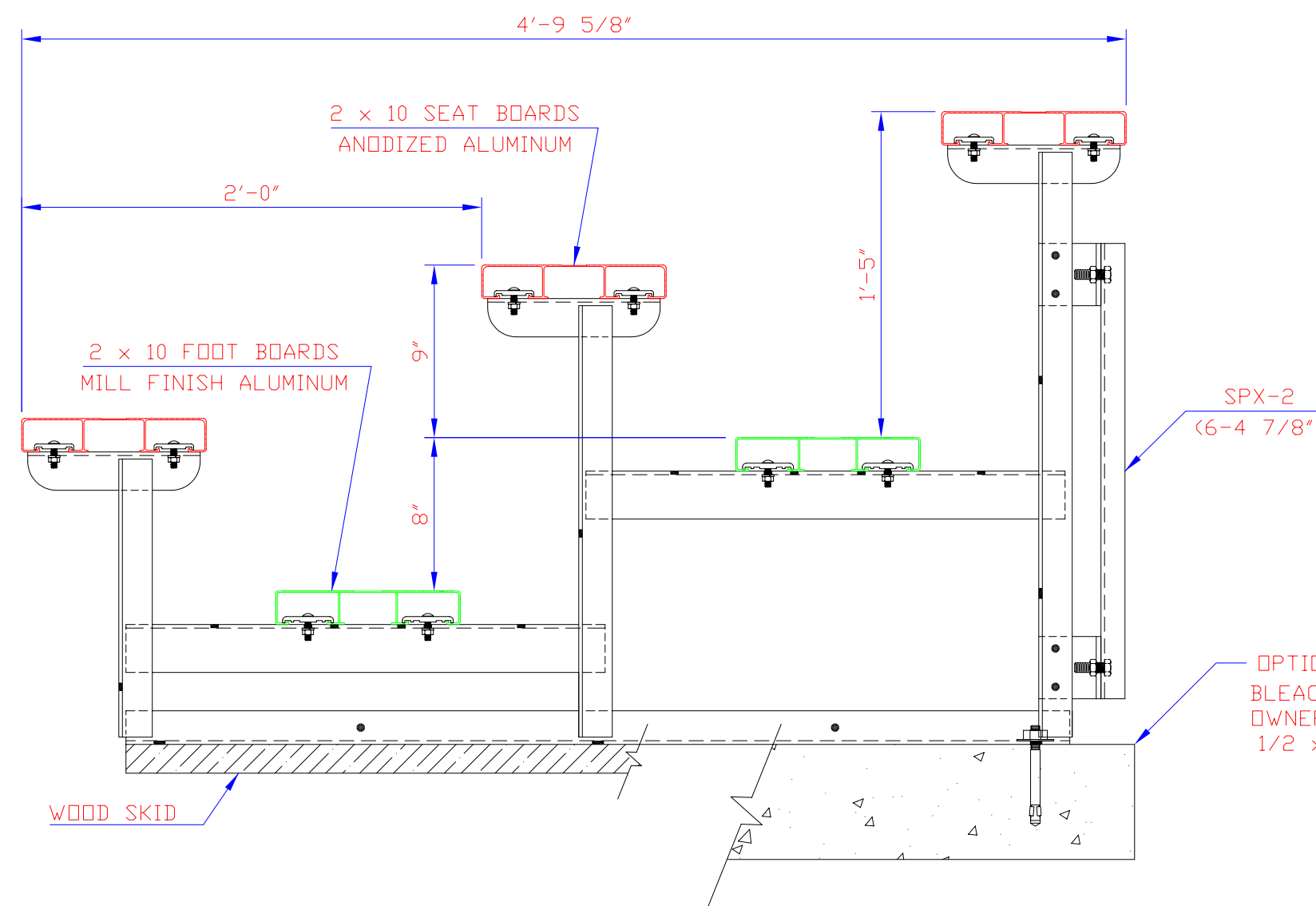
LETTER	REVISIONS	BY	DATE



INDICATES CROSS BRACING

PLAN OF BLEACHER

(1/4 SCALE)



OPTIONAL:  
BLEACHER FRAMES CAN BE ATTACHED TO  
OWNER SUPPLIED CONCRETE PAD USING  
1/2 x 3 3/4" SUP-R-STUDS (NOT INCLUDED)

SEATING CAPACITY  
@ 18" PER SEAT = 30

END ELEVATION

ALL FRAMING ANGLES 1 3/4 x 1 3/4 x 3/16"  
ALL STRUTS & BRACING ANGLES 1 1/4 x 1 1/4 x 3/16"  
ALL ALUMINUM FOOT BOARD ANGLES 2 1/2 x 2 x 3/16"  
UNLESS NOTED

ALUMINUM 6061-T6 UNDERSTRUCTURE

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SCALE 1 1/2"=1'	REFERENCE DWG.
DRAWN BY D.K.	CHECKED BY
DATE 1/30/04	DATE

END ELEVATION & PLAN VIEW  
3 ROW UNIT  
STANDARD PORTABLE

E & D SPECIALTY STANDS, INC.  
NORTH COLLINS, NEW YORK

P324-15