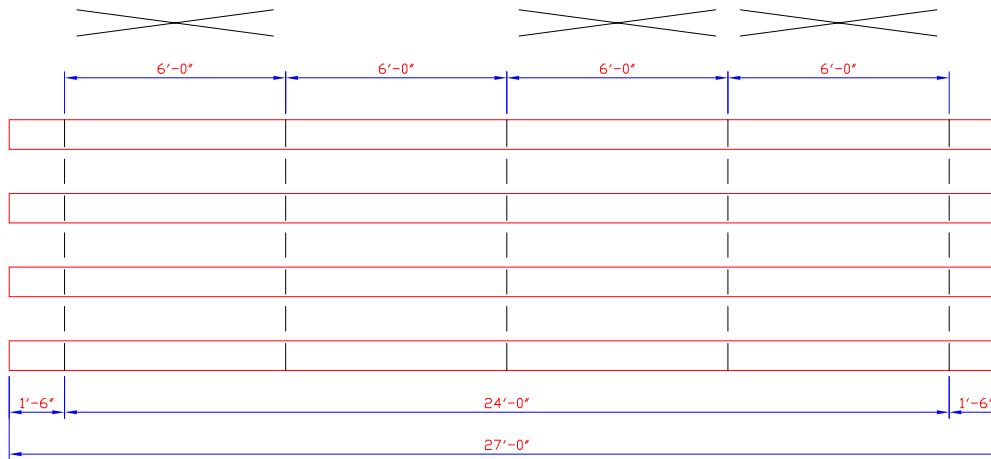
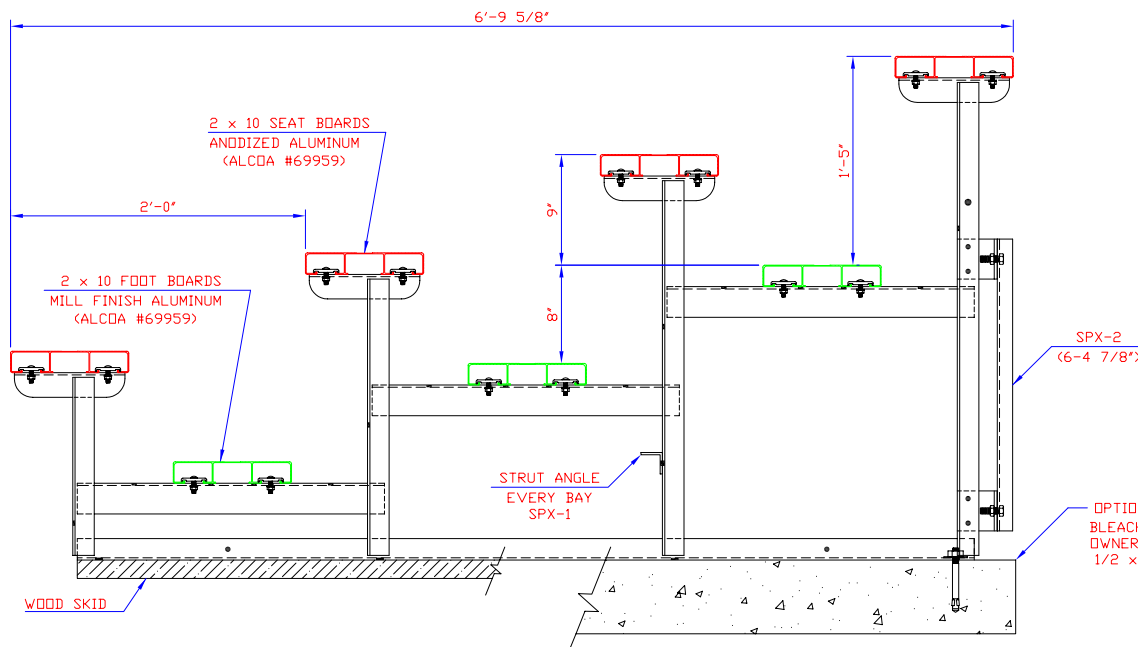


LETTER	REVISIONS	BY	DATE



INDICATES CROSS BRACING

PLAN OF BLEACHER
(1/4 SCALE)



OPTIONAL:
BLEACHER FRAMES CAN BE ATTACHED TO
OWNER SUPPLIED CONCRETE PAD USING
1/2 x 3 3/4" SUP-R-STUDS (NOT INCLUDED)

SEATING CAPACITY
@ 18" PER SEAT = 72

END ELEVATION

ALL FRAMING ANGLES 1 3/4 x 1 3/4 x 3/16"
ALL STRUTS & BRACING ANGLES 1 1/4 x 1 1/4 x 3/16"
ALL ALUMINUM FOOT BOARD ANGLES 2 1/2 x 2 x 3/16"
UNLESS NOTED

ALUMINUM 6061-T6 UNDERSTRUCTURE THIS DRAWING INCLUDING THE PRINCIPLES OF DESIGN IS THE PROPERTY OF AND IS SUBMITTED BY E & D SPECIALTY STANDS, INC. WITH THE AGREEMENT THAT IT IS NOT TO BE REPRODUCED, COPIED OR LOANED IN PART OR WHOLE, NOT TO BE USED IN ANY MANNER THAT MAY CONSTITUTE A DETRIMENT DIRECTLY OR INDIRECTLY TO E & D SPECIALTY STANDS, INC. ACCEPTANCE OF THIS DRAWING WILL BE CONSTRUED AS AN AGREEMENT TO THE ABOVE.	SCALE	REFERENCE DWG.	END ELEVATION & PLAN VIEW 4 ROW UNIT STANDARD PORTABLE P424-27
	DRAWN BY	CHECKED BY	
	DATE	DATE	
	1/20/04		
E & D SPECIALTY STANDS, INC. NORTH COLLINS, NEW YORK			